

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	648.4702 Job Sheet 196338 
	Tel (613) 632-5200 Fax 613 632-5246	
Part No: 648.4702 Part Name: C3 Overhaul Provisions  Part Weight: 0 lbs Job Created: 6/11/19 Due Date: 8/2/19 Type: SOLD Note: O&OPM-C3 REV 4 IPP REV A 17.12.11 NEW ISSUE DD VERF:JFS Ship Via:	Job Qty: 6 pcs  Status: New Job Tracking No: Created By: Jennifer Renwick Description: Order 17142	Priority: Medium
Bill of Materials		


Container No: S193742

Part: 648.4702
Job No: 196338
Serial No/Batch: S193742
Revision: 4
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
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 www.dartaerospace.com

Date: 06/25/19

ECW 19218

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Workcenter/Supplier		Sign-off
						Workcenter / Supplier	Lead Time	
110	Small Fab - 1	6 pcs	8/2/19	0.00	6.00	Small Fab - 1		DAS 28 9-89
						Small Fab - 2		
						Small Fab - 3		
						Small Fab - 4		
						Small Fab - 5		
						Small Fab - 6		
						Small Fab - 7		
120	QC 4	6 pcs	8/2/19	0.00	0.00	QC 4 - 28		DAS 58 9-89 JUN 26 2019
						QC 4 - 58		
						QC 4 - 69		
						QC 4 - 9		
						QC 4 - 46		
						QC 4 - 68		
						QC 4 - 72		
130	Packaging 3-1 - Stock - B4B	6 pcs	8/2/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 58 9-89 JUN 26 2019
						Packaging 3 - 2 - B4B		
						Packaging 3 - 3 - B4B		
						Packaging 3 - 4 - B4B		
						Packaging 3 - 5 - B4B		
						Packaging 3 - 6 - B4B		
						Packaging 3 - 7 - B4B		
						Packaging 3 - 8 - B4B		
						Packaging 3 - 9 - B4B		
						Packaging 3 - 10 - B4B		
						Packaging 3 - 11 - B4B		
						Packaging 3 - 12 - B4B		
						Packaging 3 - 13 - B4B		
						Packaging 3 - 14 - B4B		
						Packaging 3 - 15 - B4B		
						Packaging 3 - 16 - B4B		
						Packaging 3 - 17 - B4B		
						Packaging 3 - 18 - B4B		
						Packaging 3 - 19 - B4B		
						Packaging 3 - 20 - B4B		
						Packaging 3 - 21 - B4B		
						Packaging 3 - 22 - B4B		
						Packaging 3 - 23 - B4B		
						Packaging 3 - 24 - B4B		
						Packaging 3 - 25 - B4B		
						Packaging 3 - 26 - B4B		
						Packaging 3 - 27 - B4B		
						Packaging 3 - 28 - B4B		
						Packaging 3 - 29 - B4B		
						Packaging 3 - 30 - B4B		
						Packaging 3 - 31 - B4B		
						Packaging 3 - 32 - B4B		
						Packaging 3 - 33 - B4B		
						Packaging 3 - 34 - B4B		
						Packaging 3 - 35 - B4B		
						Packaging 3 - 36 - B4B		
135	DC - 1 - B4B	6 pcs	8/2/19	0.00	0.00	DC - 1 - B4B		
						DC - 2 - B4B		
140	QC 21 - FG	6 pcs	8/2/19	0.00	0.00	QC 21 - FG - 21		
						QC 21 - FG - 70		
						QC 21 - SA - 53		

Part Op 110 - (Small Fab) Pick kit
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP 648.4702
 135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402
 140 - (QC21- Final Inspection - Work Order Release)

GA176

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	12 Ea (2 ea)	110-Small Fab - 1	S110495
188-FSCS-832-5/8	Clock Spring Cover Screw	24 Ea (4 ea)	110-Small Fab - 1	S189728
600.1309-A	Label	6 pcs (1 ea)	110-Small Fab - 1	S136710
600.1313	C3 Warning Label	6 pcs (1 ea)	110-Small Fab - 1	S182735
AN4-16A	Bolt	18 Ea (3 ea)	110-Small Fab - 1	S157301-3
C2-14-2	Label Rivets	12 Ea (2 ea)	110-Small Fab - 1	S040661
C2-3-1	Latch Shaft Du Bearing	12 pcs (2 ea)	110-Small Fab - 1	S177832
C2-3-2-1	Roller Pin Retaining Ring	12 Ea (2 ea)	110-Small Fab - 1	S168898
C2-3-3-1	Latch Roller DU Bearing	6 pcs (1 ea)	110-Small Fab - 1	S182513
C2-3-5	Spacer, Teflon	12 Ea (2 ea)	110-Small Fab - 1	S111642
C2-3-8	Actuator Shaft Bushing	12 pcs (2 ea)	110-Small Fab - 1	S178019
C3-10-2	Lock Spring	6 pcs (1 ea)	110-Small Fab - 1	S113706
C3-12-1	Lock Bushing	12 pcs (2 ea)	110-Small Fab - 1	S181364
C3-12-6	Lock Roller Pin Circlip	12 Ea (2 ea)	110-Small Fab - 1	S185425
C3-13-1	Keeper Bushing	12 pcs (2 ea)	110-Small Fab - 1	(6x) S177819 / (6x) S189919
C3-13-5	Spring, Keeper	6 pcs (1 ea)	110-Small Fab - 1	S146622
C3-3-4-1	Ring, Retaining	24 pcs (4 ea)	110-Small Fab - 1	S189530
C3-3-9	Actuator Spring	6 pcs (1 ea)	110-Small Fab - 1	S128685
C3-4-1	Load Beam Bushing	12 pcs (2 ea)	110-Small Fab - 1	S192917
C3-7-1	Load Beam Bumper	6 pcs (1 ea)	110-Small Fab - 1	S186739
C3-7-2	Lock Bumper	12 pcs (2 ea)	110-Small Fab - 1	S189979
C3-8-4	Solenoid Cover Gasket	6 pcs (1 ea)	110-Small Fab - 1	S180680
NAS1149F0463P	Washer	48 Ea (8 ea)	110-Small Fab - 1	(28x) S097088-4 / (20x) S097088
MS21044N4	Nut, Self-Locking	24 Ea (4 ea)	110-Small Fab - 1	S119266
AN4-17A	Bolt	6 Ea (1 ea)	110-Small Fab - 1	S157429-3
MS21083N3	Nut	12 Ea (2 ea)	110-Small Fab - 1	S142051
NAS1149F0332P	Washer	12 Ea (2 ea)	110-Small Fab - 1	S103666-1
MS35266-63	Solenoid Cover Screw	6 Ea (1 ea)	110-Small Fab - 1	S078256
NAS1149F0363P	Washer	6 Ea (1 ea)	110-Small Fab - 1	(3x) S027738 / (3x) S193194
AN6-15A	Bolt	6 Ea (1 ea)	110-Small Fab - 1	(15x) S068641 / (1x) S183433
MS21083N6	Nut	6 Ea (1 ea)	110-Small Fab - 1	S180294
NAS1149F0632P	Washer	12 Ea (2 ea)	110-Small Fab - 1	S137711

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	12	135	0
	188-FSCS-832-5/8	24	55	0
	600.1309-A	6	82	0
	600.1313	6	21	0
	AN4-16A	18	510	0
	AN4-17A	6	397	0
	AN6-15A	6	36	0
	C2-14-2	12	138	0
	C2-3-1	12	42	0
	C2-3-2-1	12	58	0
	C2-3-3-1	6	40	0
	C2-3-5	12	39	0
	C2-3-8	12	24	0
	C3-10-2	6	10	0
	C3-12-1	12	27	0
	C3-12-6	12	36	0
	C3-13-1	12	10	0
	C3-13-5	6	91	0
	C3-3-4-1	24	1	0
	C3-3-9	6	45	0
	C3-4-1	12	15	0
	C3-7-1	6	29	0
	C3-7-2	12	18	0
	C3-8-4	6	37	0
	MS21044N4	24	61	0
	MS21083N3	12	93	0
	MS21083N6	6	34	0
	MS35266-63	6	38	0
	NAS1149F0332P	12	3,061	0
	NAS1149F0363P	6	388	0
	NAS1149F0463P	48	264	0
	NAS1149F0632P	12	338	0

Part Specifications

Specifications could not be found.

Master Unit:

010593